3M

Particulate Welding Respirator 8515, N95

Issue Date 7/22/05

The 3M[™] Particulate Welding Respirator 8515, N95 is designed to help provide comfortable, reliable worker protection for applications such as welding, soldering, cutting, grinding and sanding. This respirator offers a number of benefits to you and your workers:

NIOSH approved N95

 At least 95% filtration efficiency against solid and liquid aerosols that do not contain oil.* TC-84A-1299

3MTM Cool FlowTM Exhalation Valve

 A proprietary one-way valve that offers easy exhalation for cooler, dry comfort.

M-Noseclip

- Adjusts easily for fewer pressure points and greater comfort.
- Reduces the potential for eyewear fogging.
- Helps provide a custom fit and secure seal.

3MTM Welding Web

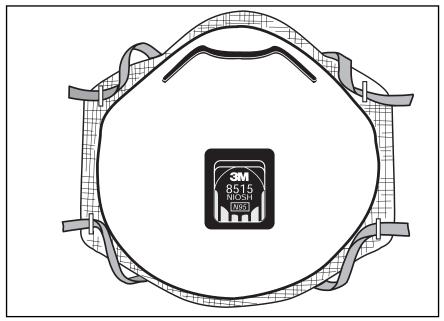
 The protective layers of this respirator are flame resistant as demonstrated per ASTM D2859-96. Not a substitute for a faceshield.

Black valve

 Distinguishes the respirator to help make compliance monitoring easier.

Lightweight construction

• Promotes greater worker comfort.



3M™ Particulate Welding Respirator 8515, N95

All filter design

- Provides economical protection.
- No spare parts to clean and maintain.
- Promotes easier communication.

Braided headband

• Provides comfort and durability.

Suggested Applications



- Welding
- Brazing
- Soldering
- Cutting
- Metal pouring



- Grinding
- Sanding
- Sweeping
- Bagging
- Other dusty/hot operations



A WARNING

These respirators help reduce exposure to certain particles. Misuse may result in sickness or death. Before use, the wearer must read and understand User Instructions provided as a part of product packaging. Time use limitations may apply. For proper use, see package instructions, supervisor or call 3M OH&ESD Technical Service in U.S.A., 1-800-243-4630. In Canada, call 1-800-267-4414.

^{*}Tested against particles approximately 0.3 micron in size (mass median aerodynamic diameter) per 42 CFR 84.

3M™ Particulate Welding Respirator 8515, N95

Use For:

- Solids such as those from processing minerals, coal, iron ore, flour, and certain other substances.
- Liquid or non-oil based particles from sprays that do not also emit harmful vapors.
- Metal fumes produced from welding, cutting and other operations involving heating of metals.

Do Not Use For:

Gases and vapors, including those present in paint spraying operations, oil aerosols, asbestos, arsenic, cadmium, lead, 4,4'-methylenedianiline (MDA) or sandblasting. Aerosol concentrations that exceed 10 times the OSHA PEL, or applicable exposure limits, whichever is lower. This respirator does not supply oxygen.

Important

Before using these respirators, you must determine the following:

- 1. The type of contaminant(s) for which the respirator is being selected.
- 2. The concentration level of contaminant(s).

Technologies



3M™ Cool Flow™ Exhalation Valve Proprietary one-way valve for easy exhalation and cool, dry comfort.



M-noseclip
Adjusts easily for fewer pressure points and greater comfort.



Advanced
Electret Media
Advanced
electrostatically
charged microfibers
make breathing
easier and cooler.



3M™ Welding Web Unique protective layers are designed to be flame resistant as demonstrated per ASTM D2859-96. (Not a substitute for a faceshield.)

- 3. Whether the respirator can be properly fitted on the wearer's face. Do not use with beards, on other facial hair, or other conditions that prevent a good seal between the face and the faceseal of the respirator.
- 4. Before use of these respirators, a written respiratory protection program must be implemented, meeting all the requirements of OSHA 29 CFR 1910.134, including training, medical evaluation and fit testing.

Time Use Limitation

If respirator becomes damaged, soiled, or breathing becomes difficult, leave the contaminated area immediately and replace the respirator.

Additional Information

This respirator contains no components made from natural rubber latex.

For more information, please contact:

3M Occupational Health and Environmental Safety Division (OH&ESD)

In the U.S., contact:

Sales Assistance

1-800-328-1667

Technical Assistance

1-800-243-4630

Fax On Demand

1-800-646-1655

Internet

www.3M.com/occsafety

For other 3M products

1-800-3M HELPS

In Canada, contact:

3M Canada Ćompany, OH&ESD P.O. Box 5757

London, Ontario N6A 4T1

Sales Assistance

1-800-265-1840, ext. 6137

Technical Assistance (Canada only)

1-800-267-4414

Fax On Demand

1-800-646-1655

Internet

www.3M.com/CA/occsafety

Technical Assistance In Mexico

01-800-712-0646

5270-2255, 5270-2119 (Mexico City only)

Technical Assistance In Brazil 0800-132333

Fax On Demand O.U.S. Locations 1-651-732-6530