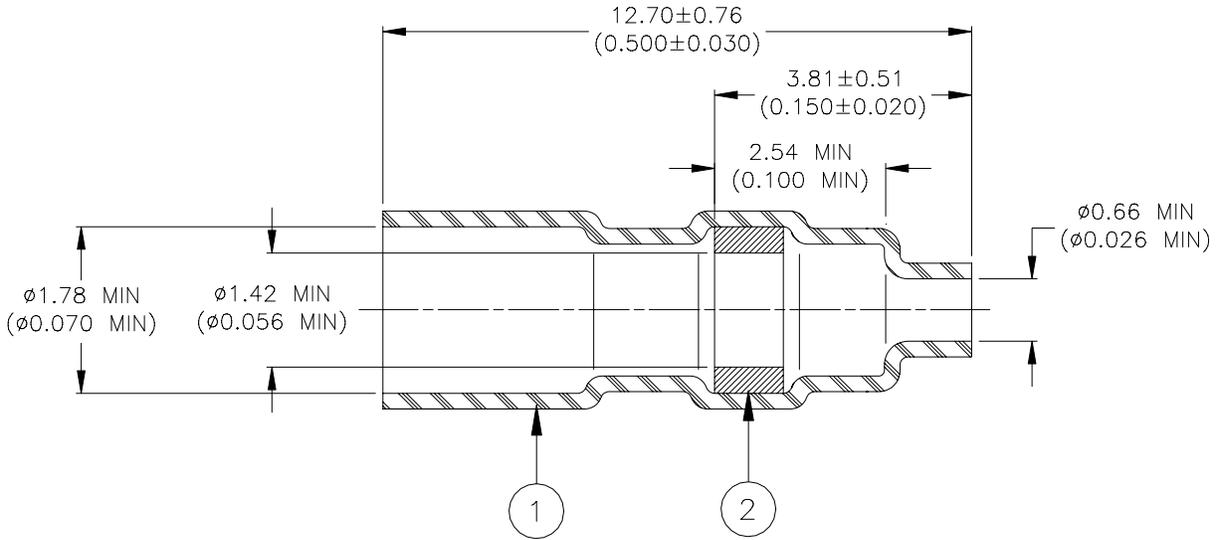


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to attach leads to the terminal of connectors with 2.54 (0.100) or greater center spacing.
 Wire Accommodation:
 Jacket O.D.: 0.76 to 1.78 (0.030 to 0.070)
 Gauge: 30-26 AWG
 Connector Terminals:
 Max. Diameter: 0.66 (0.026)
 Min. Height: 3.81 (0.150)
2. Sleeve will recover to 0.76 (0.030) max. I.D.

tyco / Electronics / Raychem 307 Constitution Drive Menlo Park, CA 94025, USA		Wire and Harnessing Products	TITLE: SOLDERSLEEVE, WIRE TERMINATOR				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-141-0146				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D010072		REPLACES: N/A	
DRAWN BY: M. FORONDA	DATE: 04-Apr.-01	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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